



**SURFACE PREPARATION**

Dirt, dust and other unfamiliar material must be removed from the surface. Wooden material should be sanded before application with paper grain size 150 – 240. All sanding dust must be removed before application.

**APPLICATION CONDITIONS**

During application and drying the temperature of the air, paint and surface should be at least +18 °C. The relative humidity should not exceed 70 %. Good ventilation is needed during drying process.

**APPLICATION**

Stir the Diccoplast Primer well and add 10 % by volume of hardener 006 2098 and mix well again. Thin the paint to the proper application viscosity with thinner 1033. Proper spraying viscosity is 18-25 sec (Din4).

Spray an even coat (wet film thickness about 100-150 g/m<sup>2</sup>) and let it dry about 1-2 h (in 20-30 °C temperature) before sanding. Sand the surface carefully with paper grain size 320-1200 and remove sanding dust before second application. Small grain size sanding paper is recommended before top paint.

If needed apply a second even coat and let it dry about 1-2 hours (in 20-30 °C temperature) and sand the surface with paper grain size 600 – 1200 and remove sanding dust.

Stir the Dicco Crystal 90 well and add 10 % by volume of hardener 006 2098 and mix well again. Thin the paint to the proper application viscosity with thinner 1025. Proper spraying viscosity is 18-25 sec (Din4). Spray an even coat (wet film thickness about 100-130 g/m<sup>2</sup>) and let it dry about 4-5 h (in 20-30 °C temperature) before further processing.

The drying time depends of film thickness, temperature, relative humidity and the air ventilation.

The recommended nozzle size is 0,011-0,015" and angle 20 or 40.

**MAINTENANCE PAINTING**

Wash down the surface with Maalipesu and rinse carefully with water. Remove old loose paint with scraper. Sand down surface and remove the sanding dust. Stir Miranol, Empire or Maalarin Valkolakka well before use. Apply evenly 1-2 coats of paint. Sand down lightly between each coat.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

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