

WC32
SOLVEN-BORNE PAINT SYSTEM FOR INTERIOR FURNITURE IN HUMID ROOMS
DICCOPLAST ELASTIC PRIMER
DICCOPLAST R 30

Solvent -borne system WC32 is especially suitable for furniture in humid premises like bath rooms etc. The system is elastic and it has improved water and humidity resistance. The system is suitable for solid wood, mdf- and hdf-board.

Diccoplast Elastic Primer is two-component elastic primer for interior and exterior applications. It is fast drying and easy to sand. The primer has high solid content, good filling properties and good hiding power.

Diccoplast R 30 is two-component acid catalyzed top coat for interior furniture, doors etc. It has good filling properties, excellent hiding power and tintable in Temaspeed Premium tinting system.

Typical paint system

Treatment	Product	Application method	Wet film thickness
Priming	1-2 x Diccoplast Elastic Primer	Spraying	100-150 g/m ²
Top coat	1x Diccoplast R 30	Spraying	100-120 g/m ²

PRODUCT PROPERTIES

Solid Content 57 volume-%, 73 weight-% Diccoplast Elastic Primer
60 volume-%, 74 weight-% Diccoplast R 30

Specific gravity 1,4 kg/l Diccoplast Elastic Primer
1,3 kg/l Diccoplast R 30

Paint hardener mixing ratio Paint : hardener 006 2093 or 990 2219 100:10

Drying times

	100–120 /m ²	+23°C	+50°C
Diccoplast ElasticPrimer	Dry to sand	1-2 h	30-40 min
	Dry to stack	1-2 h	30–40 min
Diccoplast R 30	Dry to sand	4-6 h	40-60 min
	Dry to stack	24 h	1-2 hours

Stacking temperature below +35°C.

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

Gloss Semi-matt Diccoplast R 30

Colors Temaspeed Premium tinting Diccoplast R 30

Application methods Airless, air assisted airless and conventional spraying.

Thinner Thinner 1033 (fast), 1027 (normal)

Cleaning of equipment Thinner 1033, 1027

SURFACE PREPARATION	Dirt, dust and other unfamiliar material must be removed from the surface. Wooden material should be sanded before application with paper grain size 150 – 240. All sanding dust must be removed before application.
APPLICATION CONDITIONS	During application and drying the temperature of the air, paint and surface should be at least +18 °C. The relative humidity should not exceed 70 %. Good ventilation is needed during drying process.
APPLICATION	<p>Stir the Diccoplast Elastic Primer well and add 10 % by volume hardener and mix well again. Thin the paint to the proper application viscosity with thinner 1033 or 1027. Proper spraying viscosity is 20-50 sec (Din4).</p> <p>Spray an even coat (wet film thickness about 100-150 g/m²) and let it dry about 1-2 h (in 20-30 °C temperature) before sanding. Sand the surface carefully with paper grain size 320 or 400 and remove sanding dust before second application.</p> <p>If needed apply a second even coat and let it dry about 1-2 hours (in 20-30 °C temperature) and sand the surface again and remove sanding dust.</p> <p>Stir the Diccoplast R 30 well and add 10 % by volume hardener and mix well again. Thin the paint to the proper application viscosity with thinner 1033 or 1027. Proper spraying viscosity is 20-50 sec (Din4). Spray an even coat (wet film thickness about 100-120 g/m²) and let it dry about minimum 24 h (in 20-30 °C temperature) before further processing.</p> <p>The drying time depends of film thickness, temperature, relative humidity and the air ventilation.</p> <p>The right nozzle size is 0,011-0,015" and angle 20 or 40 and the spraying distance from object about 20-25 cm.</p>
MAINTENANCE PAINTING	Wash down the surface with Maalipesu and rinse carefully with water. Remove old loose paint with scraper. Sand down surface and remove the sanding dust. Stir Empire, Maalarin Valkolakka or Helmi well before use. Apply evenly 1-2 coats of paint. Sand down lightly between each coat.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

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In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.